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SHIFT, 382 IN. LONG 32  
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SHIFT, 350 IN. LONG  
189 WB 33 1109271 L  
OOM, CORRUGATED, BL  
ACK, NYLON, 3/4 ID, SS  
34 0803213 3

CAPSCREW, HEX  
HD, 3/8-16X1  
1/4, GR8, YEL 35  
1107085 6

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13/16 X 3/32 ...

**Service Parts**

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**m**

2, you will find a diagram and a parts list for each connector and a list of the tools required for crimping, insertion and removal. Part numbers are listed for St. Clair Technologies, Allison Transmission and the component manufacturer. For your convenience, St. Clair Technologies has assembled service kits for each connector

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system.

W5600a Parts

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April 2011**

Repair parts for the  
internal wiring harness  
and for wiring harness  
components attached  
to the shift selector will  
be available through  
the Allison  
Transmission Parts  
Distribution Center  
(PDC). Use the P/N  
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parts catalog or from Appendix E in this manual. Allison Transmission (AT) is responsible for warranty on these parts. •

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Heavy-duty automatic transmission with parking pawl.

Maximum GVW = 26000 lb. Heavy-duty automatic transmission

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without parking pawl.

Maximum GVW =

30000 lb. Each

transmission is

identified by a model

designation, group

numbers, and serial

number. This

information is included

on the transmission

identification tag

located on the right

rear side ...

**ALLISON 1000/2000**

**SERIES INDEX**

We have parts

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available for buses,  
large trucks, and just  
about any other type of  
commercial vehicles.

Whether you need a  
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output seal, fluid drain  
plug, internal  
transmission wiring, or  
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647, 650, 653, 654  
parts ...

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Wiring Diagrams**

\* How to research and  
evaluate the best  
approach in fixing your

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TRANSMISSION 3000 &  
4000 SERIES problem \*

How to test the  
suspected parts using  
secret techniques used  
by top mechanics in  
your ALLISON

TRANSMISSION 3000 &  
4000 SERIES. \* How to  
trace and verify the  
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TRANSMISSION 3000 &  
4000 SERIES wiring  
diagrams.

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**TRANSMISSION 3000  
& 4000 SERIES  
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Seek help from the  
nearest Allison

Transmission service  
outlet when any of the  
above components are  
present, but are not  
responding properly.

Another feature of the  
Motorhome Series  
transmission is its  
ability to adapt or  
“learn” as it operates.  
Each shift is measured  
electronically, stored,

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